



**ROLL FORMER CORPORATION  
EQUIPMENT PRICING SCHEDULE**

**Effective  
9/20/2021**

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<b>PANFORMERS</b>		
<b>VS-150</b>	Vari Seam, Standing Seam Panformer with hydraulic drive and shear (forms 1" and 1.5" double lock and U-Panels)	\$36,000.00
<b>VS-OPTIONS</b>	Dies to form 1"-1½" Snap Lock Panel	\$1,900.00
	Dies to form SOP-15 – 1.5" Snap on Panel	\$10,700.00
	Dies to form 1" – 1½" Bermuda Panel	\$4,900.00
	Dies to form Double Lock Seam Batten Pans	\$3,300.00
	Dies to form Double Lock Seam Batten Caps	\$4,100.00
	Plus 50 Attachment add ½" to 1½" SS Panels & make a 2" Commercial Grade	\$10,700.00
<b>SLP 175</b>	Self-Locking Panel 1.75" high (Span Snap Seam tm copy) with hydraulic drive and shear, fully automatic digital controller	\$59,800.00
<b>SS-20A</b>	2.0" Armco Type Panel with hydraulic drive and shear, Stiffening & Striation Ribs	\$78,300.00
<b>SSSP-3</b>	3.0" Structural Trapezoidal Pan, with Double Lock Seam with hydraulic drive and shear, fully automatic digital controller, Stiffening Ribs	\$88,100.00
<b>NSP</b>	Nail Strip Panel with hydraulic drive and shear, Fully Automatic Digital Controller, Nail Strip Slotting Dies	\$51,600.00
<b>FL-105</b>	1.0" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$47,100.00
<b>FL-15</b>	1.5" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$55,800.00
<b>QH-50</b>	Quick Hem (single side drip edge hemming)	\$11,700.00
<b>UH-24</b>	24" Universal Hemmer w/flat hem and hem kick Additional options available	\$23,500.00
<b>UH-36</b>	36" Universal Hemmer w/flat hem & hem/kick (Additional options available)	\$29,400.00
<b>5V</b>	5V Crimp Panel with hydraulic drive and shear	\$43,800.00
<b>SOF-12</b>	12" Residential Soffit with hydraulic drive & shear, fully automatic digital controller	\$48,400.00
<b>CTL-48</b>	48" Cut To Length Machine with hydraulic drive & shear, 2 Slitting Dies (24 ga. Steel) (.032 Alum) Digital Controller included	\$42,600.00
<b>Coil Processor</b>	Slit, Blank & Recoiler - 24" max width coil	\$34,500.00
<b>RTR 16/15 Recoiler</b>	11¾" and 15" gutter coiler Recoiler	\$6,500.00
<b>SA PERF</b>	Stand Alone Perforation Unit for Ridge-Soffit venting	\$9,000.00
<b>AG Panel Perf</b>	Stand Alone Perforation Unit for AG Panels with (5) ¾" Ribs	\$15,000.00
<b>SEAMERS</b>		
<b>SSX</b>	Standing Seam Seamer (180°) with Limit Switch (220V – ADD \$400)	\$4,000.00
<b>SSX Heavv Dutc</b>	Standing Seam Seamer (180°) with limit switch – 22 ga steel and 0.40 Aluminum	\$5,200.00
	SSX Seamer Case	\$325.00
<b>SS Industrial</b>	90° and 180° Lock for 2" Industrial – Commercial Panel, Complete w/case and single lock hand tool (220V - ADD \$600)	\$7,600.00
<b>BSA</b>	Batten Seamer (seams wooden batten with cap) (220V – ADD \$600)	\$9,500.00
<b>CAP MACHINES/PANEL CURVER</b>		
<b>SS-10</b>	1" Snap Cap with hydraulic drive & manual rear shear	\$17,600.00
<b>BC-15</b>	1.5" x 1.5" Snap On Batten Cap with hydraulic drive and manual rear shear	\$21,100.00
<b>CBSC-15</b>	Combined Batten & Snap Cap former with hydraulic drive & manual rear shears	\$34,700.00
<b>PCM</b>	Panel Curving Machine (curves U-Panel and SS10 Cap)	\$15,500.00
<b>OPTIONAL EQUIPMENT</b>		
	Digital Controller (length control with single batch)	\$4,500.00
	Machine "Set Up" for digital controller ( <b>without control box</b> )	\$2,250.00
	Control box (without setup)	\$2,700.00
	"Quick Release" Vee, Flat or Pencil Ribs (2) with T-Bars	\$2,400.00
	"Bolt On" Striation Rib Attachment	\$3,900.00
	Decoiler – 3,000# x 30" Capacity	\$2,000.00
	Decoiler – 5,000# x 30" Capacity	\$2,200.00
	Decoiler – 5,000# x 48" Capacity	\$2,400.00
	Power for Cap Machine Shears	\$1,700.00
	Set-Up & Training on location at Customers Facility (US)	Price on Request
	Set-Up & Training at Roll Former Corporation	<b>NC</b>
<b>Crating and Shipping charges applied to ALL MACHINES</b>		