



**ROLL FORMER CORPORATION
EQUIPMENT PRICING SCHEDULE**

**Effective
1/13/2020**

PANFORMERS		
VS-150	Vari Seam, Standing Seam Panformer with hydraulic drive and shear (forms 1" and 1.5" double lock and U-Panels)	\$32,700.00
VS-OPTIONS	Dies to form 1"-1½" Snap Lock Panel	\$1,700.00
	Dies to form SOP-15 – 1.5" Snap on Panel	\$9,700.00
	Dies to form 1" – 1½: Bermuda Panel	\$4,400.00
	Dies to form Double Lock Seam Batten Pans	\$3,000.00
	Dies to form Double Lock Seam Batten Caps	\$3,700.00
	Plus 50 Attachment add ½" to 1½" SS Panels & make a 2" Commercial Grade Panel	\$9,700.00
SLP 175	Self-Locking Panel 1.75" high (Span Snap Seam tm copy) with hydraulic drive and shear, fully automatic digital controller	\$54,300.00
23-C	Forms both 2" and 3" Armco Style Profile with hydraulic drive and shear, fully automatic digital controller, Stiffening & Striation Ribs included	\$82,900.00
SS-20A	2.0" Armco Type Panel with hydraulic drive and shear, Stiffening & Striation Ribs included	\$71,200.00
SSSP-3	3.0" Structural Trapezoidal Pan, with Double Lock Seam with hydraulic drive and shear, fully automatic digital controller. Stiffening Ribs	\$80,100.00
NSP	Nail Strip Panel with hydraulic drive and shear, Fully Automatic Digital Controller, Nail Strip Slotting Dies	\$42,700.00
FL-105	1.0" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$42,800.00
FL-15	1.5" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$50,700.00
QH-50	Quick Hem (single side drip edge hemming)	\$10,600.00
UH-36	36" Universal Hemmer w/flat hem & hem/kick (Additional options available)	\$22,600.00
5V	5V Crimp Panel with hydraulic drive and shear	\$39,800.00
SOF-12	12" Residential Soffit with hydraulic drive & shear, fully automatic digital controller	\$44,000.00
CTL-48	48" Cut To Length Machine with hydraulic drive & shear, 2 Slitting Dies (24 ga. Steel) (.032 Alum) Digital Controller included	\$38,700.00
Coil Processor 16/24	Slit, Blank & Recoiler - 24" max width coil	\$31,300.00
RTR 16/15 Recoiler	11¼" and 15" gutter coiler Recoiler	\$6,200.00
SA PERF	Stand Alone Perforation Unit for Ridge-Soffit venting	\$8,900.00
AG Panel Perf	Stand Alone Perforation Unit for AG Panels with (5) ¾" Ribs	\$14,900.00
SEAMERS		
SSX	Standing Seam Seamer (180°) with Limit Switch (220V – ADD \$400)	\$4,000.00
SSX Heavy Duty	Standing Seam Seamer (180°) with limit switch – 22 ga steel and 0.40 Aluminum SSX Seamer Case	\$5,200.00 \$300.00
SS Industrial	90° and 180° Lock for 2" Industrial – Commercial Panel, Complete w/case and single lock hand tool (220V - ADD \$500)	\$7,600.00
BSA	Batten Seamer (seams wooden batten with cap) (220V – ADD \$500)	\$8,800.00
CAP MACHINES/PANEL CURVER		
SS-10	1" Snap Cap with hydraulic drive & manual rear shear	\$16,000.00
BC-15	1.5" x 1.5" Snap On Batten Cap with hydraulic drive and manual rear shear	\$19,200.00
CBSC-15	Combined Batten & Snap Cap former with hydraulic drive & manual rear shears	\$31,500.00
PCM	Panel Curving Machine (curves U-Panel and SS10 Cap)	\$14,100.00
OPTIONAL EQUIPMENT		
	Digital Controller (length control with single batch)	\$4,500.00
	Machine "Set Up" for digital controller (without control box)	\$2,250.00
	Control box (without setup)	\$2,400.00
	"Quick Release" Vee, Flat or Pencil Ribs (2) with T-Bars	\$2,200.00
	"Bolt On" Striation Rib Attachment	\$3,500.00
	Decoiler – 3,000# x 30" Capacity	\$1,800.00
	Decoiler – 5,000# x 30" Capacity	\$2,000.00
	Decoiler – 5,000# x 48" Capacity	\$2,300.00
	Power for Cap Machine Shears	\$1,500.00
	Set-Up & Training on location at Customers Facility (US)	Price on Request
	Set-Up & Training at Roll Former Corporation	No Charge
Crating and shipping charges applied to ALL MACHINES		