



**ROLL FORMER CORPORATION
EQUIPMENT PRICING SCHEDULE**

Effective 5/24/2018

		Effective 5/24/2018
PANFORMERS		
VS-150	Vari Seam, Standing Seam Panformer with hydraulic drive and shear (forms 1" and 1.5" double lock and U-Panels)	\$29,700.00
VS-OPTIONS	Dies to form 1"-1½" Snap Lock Panel	\$1,500.00
	Dies to form SOP-15 – 1.5" Snap on Panel	\$8,800.00
	Dies to form 1" – 1½" Bermuda Panel	\$4,000.00
	Dies to form Double Lock Seam Batten Pans	\$2,700.00
	Dies to form Double Lock Seam Batten Caps	\$3,300.00
	Plus 50 Attachment add ½" to 1½" SS Panels & make a 2" Commercial Grade Panel	\$8,800.00
VS-100 or SS15	1" or 1½" Standing Seam Panformer with hydraulic drive & shear	\$26,100.00
SLP 175	Self-Locking Panel 1.75" high (Span Snap Seam tm copy) with hydraulic drive and shear, fully automatic digital controller	\$49,400.00
23-C	Forms both 2" and 3" Armco Style Profile with hydraulic drive and shear, fully automatic digital controller, Stiffening & Striation Ribs included	\$75,300.00
SS-20A	2.0" Armco Type Panel with hydraulic drive and shear, Stiffening & Striation Ribs included	\$64,700.00
SSSP-3	3.0" Structural Trapezoidal Pan, with Double Lock Seam with hydraulic drive and shear, fully automatic digital controller, Stiffening Ribs	\$72,800.00
NSP	Nail Strip Panel with hydraulic drive and shear, Fully Automatic Digital Controller, Nail Strip Slotting Dies	\$42,700.00
FL-105	1.0" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$38,900.00
FL-15	1.5" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$46,000.00
QH-50	Quick Hem (single side drip edge hemming)	\$9,600.00
UH-36	36" Universal Hemmer w/flat hem & hem/kick (Additional options available)	\$20,500.00
5V	5V Crimp Panel with hydraulic drive and shear	\$36,100.00
SOF-12	12" Residential Soffit with hydraulic drive & shear, fully automatic digital controller	\$40,000.00
CTL-48	48" Cut To Length Machine with hydraulic drive & shear, 2 Slitting Dies (24 ga. Steel) (.032 Alum) Digital Controller included	\$35,100.00
TRIM MACHINES	Many available (fax your profile to us!)	
Coil Processor 16/24	Slit, Blank & Recoiler - 24" max width coil	\$28,400.00
RTR 16/15 Recoiler	11¾" and 15" gutter coiler Recoiler	\$5,900.00
SA PERF	Stand Alone Perforation Unit for Ridge-Soffit venting	\$8,100.00
AG Panel Perf	Stand Alone Perforation Unit for AG Panels with (5) ¾" Ribs	\$13,500.00
SEAMERS		
SSX	Standing Seam Seamer (180°) with Limit Switch (220V – ADD \$300)	\$4,000.00
SSX Heavy Duty	Standing Seam Seamer (180°) with limit switch – 22 ga steel and 0.40 Aluminum	\$5,200.00
	SSX Seamer Case	\$290.00
SS Industrial	90° and 180° Lock for 2" Industrial – Commercial Panel, Complete w/case and single lock hand tool (220V - ADD \$500)	\$7,400.00
BSA	Batten Seamer (seams wooden batten with cap) (220V – ADD \$500)	\$8,000.00
CAP MACHINES/PANEL CURVER		
SS-10	1" Snap Cap with hydraulic drive & manual rear shear	\$14,500.00
BC-15	1.5" x 1.5" Snap On Batten Cap with hydraulic drive and manual rear shear	\$17,400.00
CBSC-15	Combined Batten & Snap Cap former with hydraulic drive & manual rear shears	\$28,600.00
PCM	Panel Curving Machine (curves U-Panel and SS10 Cap)	\$12,800.00
OPTIONAL EQUIPMENT		
	Digital Controller (length control with single batch)	\$4,200.00
	Machine "Set Up" for digital controller (without control box)	\$2,100.00
	Control box (without setup)	\$2,200.00
	"Quick Release" Vee, Flat or Pencil Ribs (2) with T-Bars	\$1,800.00
	"Bolt On" Striation Rib Attachment	\$3,000.00
	Decoiler – 3,000# x 30" Capacity	\$1,600.00
	Decoiler – 5,000# x 30" Capacity	\$1,800.00
	Decoiler – 5,000# x 48" Capacity	\$2,100.00
	Power for Cap Machine Shears	\$1,300.00
	Set-Up & Training on location at Customers Facility (US)	Price on Request
	Set-Up & Training at Roll Former Corporation	No Charge
	Crating and shipping charges applied to ALL MACHINES	