



ROLL FORMER CORPORATION EQUIPMENT PRICING SCHEDULE

Effective 4/1/2013

PANFORMERS		
VS-150	Vari Seam, Standing Seam Panformer with hydraulic drive and shear (forms 1" and 1.5" double lock and U-Panels)	\$27,000.00
VS-OPTIONS	Dies to form 1"-1½" Snap Lock Panel	\$1,300.00
	Dies to form SOP-15 – 1.5" Snap on Panel	\$8,000.00
	Dies to form 1" – 1½: Bermuda Panel	\$3,600.00
	Dies to form Double Lock Seam Batten Pans	\$2,400.00
	Dies to form Double Lock Seam Batten Caps	\$3,000.00
	Plus 50 Attachment add ½" to 1½" SS Panels & make a 2" Commercial Grade Panel	\$8,000.00
VS-100 or SS15	1" or 1½" Standing Seam Panformer with hydraulic drive & shear	\$23,700.00
SLP 175	Self-Locking Panel 1.75" high (Span Snap Seam tm copy) with hydraulic drive and shear, fully automatic digital controller	\$44,900.00
23-C	Forms both 2" and 3" Armco Style Profile with hydraulic drive and shear, fully automatic digital controller, Stiffening & Striation Ribs included	\$68,400.00
SS-20A	2.0" Armco Type Panel with hydraulic drive and shear, Stiffening & Striation Ribs included	\$58,800.00
SSSP-3	3.0" Structural Trapezoidal Pan, with Double Lock Seam with hydraulic drive and shear, fully automatic digital controller, Stiffening Ribs	
NSP	Nail Strip Panel with hydraulic drive and shear, Fully Automatic Digital Controller, Nail Strip Slotting Dies	\$38,800.00
FL-105	1.0" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$35,300.00
FL-15	1.5" Interlocking Wall/Soffit Panel with hydraulic drive and shear	\$41,800.00
QH-50	Quick Hem Panel (single side drip edge hemming)	\$8,700.00
5V	5V Crimp Panel with hydraulic drive and shear	\$32,800.00
SOF-12	12" Residential Soffit with hydraulic drive & shear, fully automatic digital controller	\$36,300.00
CTL-48	48" Cut To Length Machine with hydraulic drive & shear, 2 Slitting Dies (24 ga. Steel) (.032 Alum) Digital Controller included	\$31,900.00
TRIM MACHINES	Many available (fax your profile to us!)	
Coil Processor 16/24	Slit, Blank & Recoiler - 24" max width coil	\$25,800.00
RTR 16/15 Recoiler	11¾" and 15" gutter coiler Recoiler	\$5,300.00
SA PERF	Stand Alone Perforation Unit for Ridge-Soffit venting	\$7,300.00
AG Panel Perf	Stand Alone Perforation Unit for AG Panels with (5) ¾" Ribs	\$12,200.00
SEAMERS		
SSX	Standing Seam Seamer (180°) with Limit Switch (220V – ADD \$300)	\$4,000.00
SSX Heavy Duty	Standing Seam Seamer (180°) with limit switch – 22 ga steel and 0.40 Aluminum SSX Seamer Case	\$5,200.00 \$290.00
SS Industrial	90° and 180° Lock for 2" Industrial – Commercial Panel, Complete w/case and single lock hand tool (220V - ADD \$500)	\$7,400.00
BSA	Batten Seamer (seams wooden batten with cap) (220V – ADD \$500)	\$8,000.00
CAP MACHINES/PANEL CURVER		
SS-10	1" Snap Cap with hydraulic drive & manual rear shear	\$13,100.00
BC-15	1.5" x 1.5" Snap On Batten Cap with hydraulic drive and manual rear shear	\$15,800.00
CBSC-15	Combined Batten & Snap Cap former with hydraulic drive & manual rear shears	\$26,000.00
PCM	Panel Curving Machine (curves U-Panel and SS10 Cap)	\$11,600.00
OPTIONAL EQUIPMENT		
	Digital Controller (length control with single batch)	\$3,800.00
	Machine "Set Up" for digital controller (without control box)	\$1,900.00
	Control box (without setup)	\$2,000.00
	Vee, flat or Pencil Panel Ribs (2) (shaft style)	\$1,200.00
	"Quick Release" Vee, Flat or Pencil Ribs (2) with T-Bars	\$1,600.00
	"Quick Release" Vee, Flat or Pencil Ribs (2) without T-Bars	\$1,300.00
	"Bolt On" Striation Rib Attachment	\$2,700.00
	Decoiler – 3,000# x 30" Capacity	\$1,400.00
	Decoiler – 5,000# x 30" Capacity	\$1,600.00
	Decoiler – 5,000# x 48" Capacity	\$2,000.00
	Power for Cap Machine Shears	\$1,100.00
	Set-Up & Training on location at Customers Facility (US)	Price on Request
	Set-Up & Training at Roll Former Corporation	No Charge